

ABSTRACT OF THE DISCLOSURE

A method and a plant for the hot rolling of strip, in which the rolling stock is rolled in at least one reversing roughing stand with a number of roughing passes into a broken-down strip, and the broken-down strip is transported over an intermediate roller table into at least one Steckel finishing stand and the strip is finish-rolled in the finishing stand with a number of passes into a finished strip having a predetermined thickness, and the strip is finally wound into a coil. The length of the intermediate roller table determined by the length of the broken-down strip is shortened and tandem rolling is carried out in the roughing stand and the finishing stand at least during the last breaking-down pass of the strip.